

Venom®

REINFORCED WATER-ACTIVATED TAPE

DESCRIPTION

3-way reinforced, light duty, economy grade, water-activated carton sealing tape manufactured with a starch-based adhesive. VENOM has fiberglass reinforcement in the machine direction and polyester reinforcement in the cross direction.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads.

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago	
2/0	45 mm-kgf
2/1	63 mm-kgf
5/0	65 mm-kgf
15/0	81 mm-kgf
McLaurin	83

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70°F (21°C) +/- 6°F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA
Customer Service: 800.IPG.8273 | 800.474.8273
Tape Technical Service: 877.447.4832
www.itape.com | info@itape.com

While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and

EFFECTIVE: 07/25

IPG®

TECHNICAL DATA SHEET

NOMINAL VALUES

The following data are nominal values based on ASTM and other standard tests. This data should not be considered specification.

PHYSICAL PROPERTIES

Caliper	6.2 mils (0.157mm)
MD Tensile	55 lbs/in (241 N/25mm)
CD Tensile	23 lbs/in (101 N/25mm)

Recommended for use on light weight to average cartons up to 20 pounds (9 kg).

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply	20 lb (33 g/m²) Natural Kraft Paper
Bottom Ply	23 lb (37 g/m²) Natural Kraft Paper
Laminating Adhesive	Hot Melt
Water-Activated Adhesive	Modified Starch
MD Reinforcement	(1-1-1-1) per 70mm 110 Fiberglass
CD Reinforcement	(1-1-1) Polyester 1.10" spacing at 44° angle



CENTRAL
brand